

ASAP

Dart Aerospace Ltd.

Date: Thursday, 01/05/2008 4:16:39 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : COVER ASSEMBLY
<b>Job Number</b> : 38970	
<b>Estimate Number</b> : 10435	
<b>P.O. Number</b> :	<b>Part Number</b> : D3306041
<b>This Issue</b> : 01/05/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3306 REV. A1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : A1
<b>Previous Run</b> : 29946	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 16/05/2008 <b>Qty:</b> 8 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JL 08.5.02</u>	
<b>Comment</b> : Est: A 04.09.07 New issue KJ/JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0 PG

PURCHASING



Comment: PURCHASING

Issue P/O: 6286 C/L08/05/05

Manufacture as per Dwg D3306

Possible Supplier: Aerotex Interiors

Material release note is required

2.0

D3306041P

Cover Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)  
 CUSHION

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57187 C/L08/05/12 (8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 01/05/2008 4:16:39 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER ASSEMBLY

Job Number: 38970

Part Number: D3306041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/14 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08-05-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

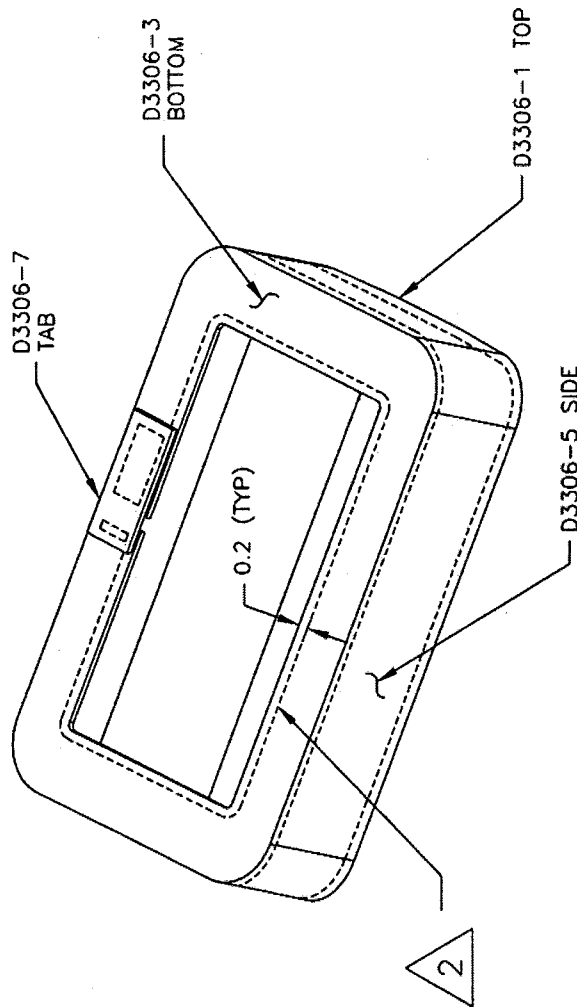
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART****RELEASED**  
04.09.29 CP

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3306	REV. A SHEET 1 OF 3
DATE 04.08.18		TITLE COVER ASSEMBLY	SCALE NTS
A	04.08.18	NEW ISSUE	
AI	04.10.01	CORRECT MATERIAL NOTE	

**D3306-041 COVER ASSEMBLY**

SHOP COPY  
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WITHOUT NOTICE  
WORK ORDER  
NO. 38970

**NOTES:**

- 1) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.
- 2) MATERIAL: ~~CORBURA 1000 DENEER NYLON (COLOUR 699-SMOKE)~~
- 3) THREAD = MIL-VT-295 TYPE II CLASS A, GREY NYLON THREAD, 4-6 STITCHES PER INCH  
USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) MATERIAL: AMERBELE 420/420 56/44 NYLON PACKCLOTH IN DARK DULL GREY (AI)  
(MUST MEET THE BURN TEST REQUIREMENTS OF FAR 29.853a2)

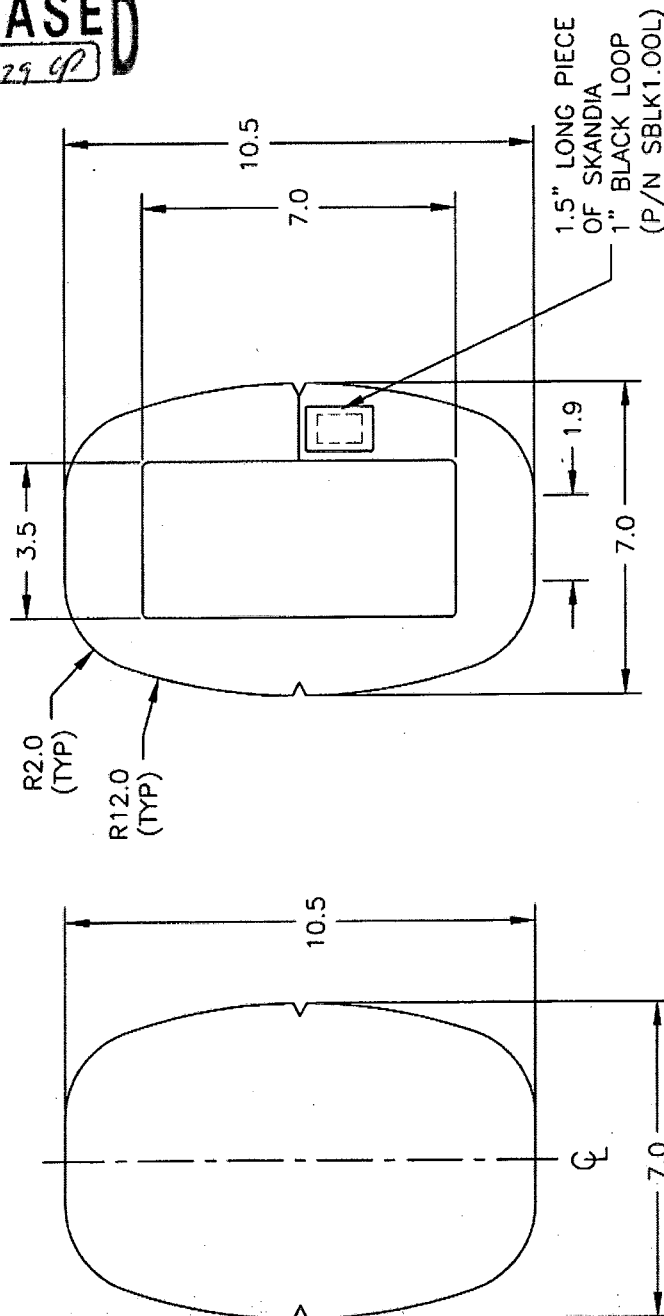
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3306	REV. A SHEET 2 OF 3
DATE 04.08.18	TITLE COVER ASSEMBLY		SCALE 1:4

RELEASED  
04.09.29 GP



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WORK ORDER

NO. 38870

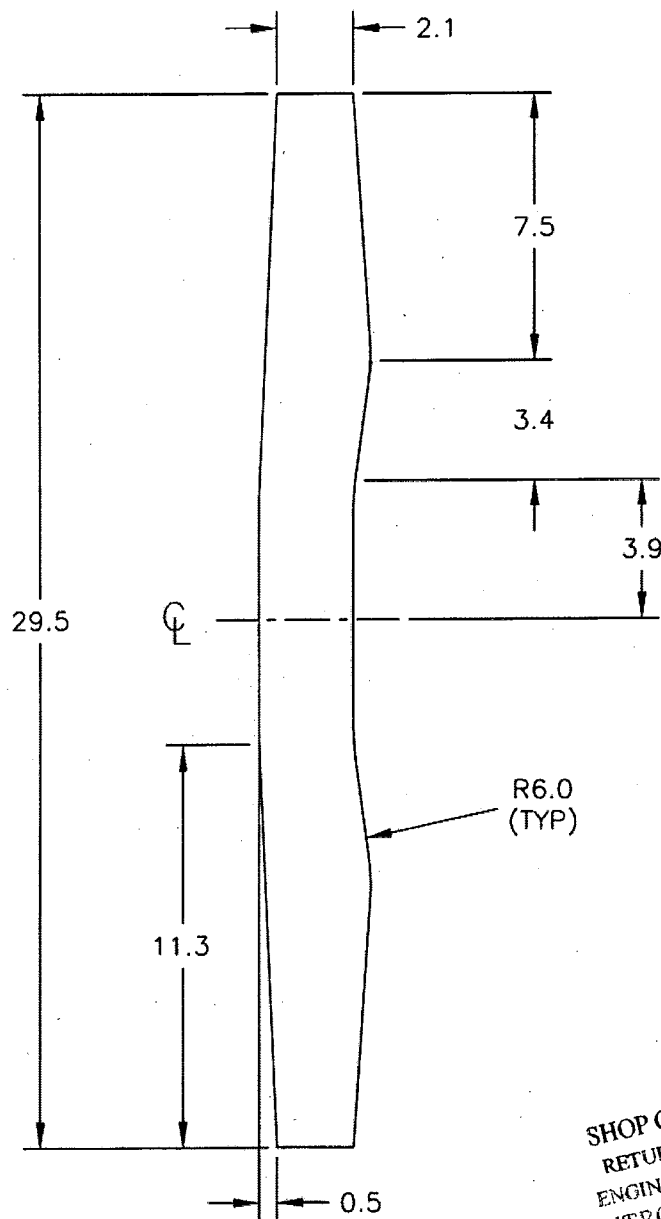
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3306	REV. A SHEET 3 OF 3
DATE 04.08.18		TITLE COVER ASSEMBLY	SCALE 1:5

**RELEASED**  
04.09.29 *[Signature]*



**D3306-5 SIDE**

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NO. 38979

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- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295 - 8770 - Fax: (403) 313 - 0793 -

## \*CERTIFICATION OF CONFORMANCE\*

Customer Purchase Order: 6286  
Our Work Order: 5437

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

**MATERIAL - MIL-C-7219F TYPE 3**

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HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRM WITH  
DWG D3306 REV A1

SOLD TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

A large, stylized handwritten signature in black ink, written over a horizontal line. The signature is slanted and appears to be a cursive or semi-cursive script.



AUG 10 05 03:54p

Belcoates Inc

817-485-5014

SEAT PACE MAT  
P. 2

12/05/2001 WED 16:22 FAX 8608714237

Main Office

TRAVIS TEXTILES @001

THE AMERBELLE Corporation

AMERBELLE 12-4-01  
3016DYEING \* FINISHING \* COATING OF SYNTHETIC AND BLEND FABRICS  
104 EAST MAIN STREET, P.O. BOX 150, VERNON, CT 06066-0150, TELEPHONE 860-875-3325, FAX 860-875-2238TEST REPORT  
LABORATORY QLL. 675

Customer	TRAVIS TEXTILES	Fabric	420/420 56/44 NYLON PACKCLOTH
Customer Lot No.	18880	Specification	ML-C-7219F Type 3, Class 1, & FAR 25.853B PAGE 1
Amerbelle Lot No.	60125		
Color	DARK GULL GREY		
Batch Letter	33579	Testing Completed	NOVEMBER 28, 2001

TESTS	RESULT OF SAMPLE UNITS	REQUIREMENTS
Fabric Construction (FTM-5050)		
Ends/inch	60	60 MIN.
Picks/inch	46	45 MIN.
Width, inches (FTM-5020)	64 1/2"	AS SPECIFIED
Weight, (FTM-5041) oz/sq.yd.	AVG. 6.26	7.25 MAX.
Tensile, Ravel Strip lbs. (FTM5104)		
Warp	AVG. 476	325 LBS. MIN.
Filling	AVG. 394	275 LBS. MIN.
Tear, Tongue (ASTM-D2261-83) lbs.		
Warp	AVG. 47	20 LBS. MIN.
Filling	AVG. 46	20 LBS. MIN.
Colorfastness to Crocking (FTM-5651)		
Dry	PASS	3.5
Wet	PASS	3.5
FAR PAR 25.853 B INITIAL REQUIR.		
Afterflame - Warp, Seconds	PASS	Average not over 15 seconds
Afterflame - Filling, Seconds	PASS	Drippings may not continue to
Afterflame - Average, Seconds	PASS	flame over 15 seconds after
		falling.
FAR PAR 25.853B INITIAL REQUIR.		
Char Length - Warp, Inches	PASS	Average not over 8 inches
Char Length - Filling, Inches	PASS	
Char Length - Average, Inches	PASS	

I certify that the above test results were performed under my supervision in accordance with the specification test requirements and that the reported test results are true, valid and applicable to the samples tested. I further certify that these samples were the only samples tested from the lot of components identified above.

Signed .....  
Richard Abella, Laboratory Manager